ENGINEERING STANDARD

OAK RIDGE. TENNESSEE

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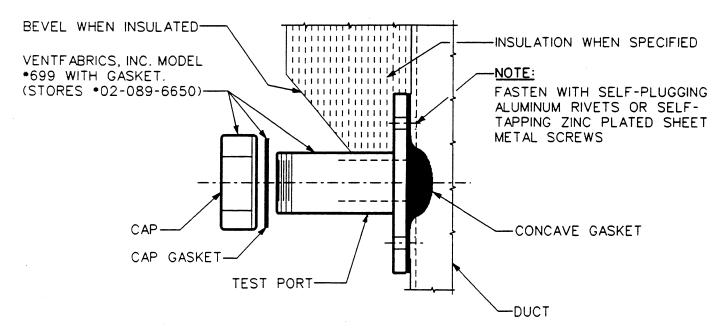
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INSTRUMENT TESTS PORTS - ROUND DUCT - WITH OR WITHOUT EXTERNAL INSULATION

DRILL OPENINGS
INSTRUMENT TES
1-1/4" MINIMUM

LOCATE TEST
PORT ON SIDE

DUCT



TEST PORT

INSTALL INSTRUMENT TEST PORT OVER EACH OPENING

APPROVED BY Grante Marien 10/25/94